



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6305G26631-3G-3

Job Sheet 179802



Part No: RBW6305G26631-3G-3

Job Qty: 8 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/21/18

Job Tracking No:

Due Date: 6/26/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6305G26631-3G Rev. 2 IPP Rev. A 18.05.18 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	6/26/18	6/26/18	0.00	0.00	Start Up Machining-3		
110	Lathe Conv	8 pcs	6/26/18	6/26/18	0.00	2.67	Lathe Conv-1		
120	QC	8 pcs	6/26/18	6/26/18	0.00	0.00	QC2 Machining-4		
130	QC	8 pcs	6/26/18	6/26/18	0.00	0.00	QC8 Machining-4		
150	Outsource	8 pcs	6/26/18	6/26/18			GRO002-VC	10	
160	Packaging	8 pcs	6/26/18	6/26/18	0.00	0.00	Packaging2		
170	QC	8 pcs	6/26/18	6/26/18	0.00	0.00	QC6		
180	Packaging	8 pcs	6/26/18	6/26/18	0.00	0.00	Packaging3-1		
190	QC21-SA	8 Ea	6/26/18	6/26/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. 2-Deburr
Descriptions: 150 - Issue P/O to GROUPE ALTECH; PO 040348 -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R0.313	1018-1025 Round Bar .313	5.3280 ft (.666 ea)	90-Start up Operation	5052629

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R0.313	5	24	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/25/18 8:05 AM dart.logan.david

Container No: S084310



Part: RBW6305G26631-3G-3

Job No: 179802

Serial No/Batch: S084310

Revision: 2

Inspector:

Exp Date:

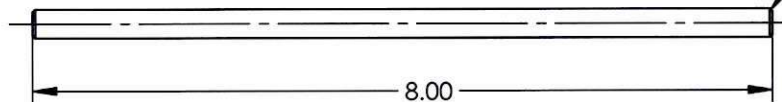
Instructions:

Date: 06/26/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0132	-3 CH'D DIM WAS (Ø.313) IS .31 (S.F. -1), CH'D FINISH WAS BLACK ANODIZE, IS BLACK OXIDE SPEC QMSI-6.2.2, B.O. REV D, CH'D MATERIAL WAS 1018 IS 1018/1020 CR.	11/10/2016	RJC	JAG

Ø.31
(S.F. -1)



2X .03 X 45°

③

HANDLE

DART AEROSPACE	
TITLE MGB ALIGNMENT PINS	
DWG NO. RBW6305G26631-3G-3	REV 2
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH BLACK OXIDE	.XX ± .01 ANGLES ± 5°
SPEC QMSI-6.2.2, B.O. REV D	.X ± .1 SURFACES = 125/✓
DRAWN BY: MARPET	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW139
SCALE 1:2	DATE 1/23/2013 SHEET 3 OF 6



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040348**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040348
PO Date: 6/27/18
Due Date: 7/9/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173934	RBE703A94-1130-01-33	Adjuster -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1: MIL-C-16173 Grade 4 -Certificate of Conformity is required	Firmed	7/9/18	27 pcs	0 pcs	27 pcs	\$3.42857/pcs	\$92.57
2	179802	RBW6305G26631-3G-3	Handle -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C- 13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF- 81309 and wipe off excess. -Certificate of Conformity is required	Firmed	7/9/18	8 pcs	0 pcs	8 pcs	\$3.42857/pcs	\$27.43
Grand Total:										\$120.00

Order Notes

ce.



Certificat de Conformité / Certificate of Compliance

(010627-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010627 - 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
11-Jul-2018		Aman		040348				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE703A94-1130-01-33 Rev.	RBE703A94-1130-01-33 BLACK OXIDE COATING: MIL-C-13924 CLASS 1 : MIL-C-16173, GRADE 4	BLACK-OXIDE CH	27	27	0	0	0
2	RBW6305G26631-3G-3 Rev.	RBW6305G26631-3G-3 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS	OXIDE-BLACK CH	8	8	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.